



## F.8.6.5.2 Rollers Settings Report

Press: \_\_\_\_\_

| Unit      |   | Week: |               |        |           |     |     |      | Week: |               |        |           |     |     |      | Week: |               |        |           |     |     |      | Week: |               |        |           |     |      |     |
|-----------|---|-------|---------------|--------|-----------|-----|-----|------|-------|---------------|--------|-----------|-----|-----|------|-------|---------------|--------|-----------|-----|-----|------|-------|---------------|--------|-----------|-----|------|-----|
|           |   | Mon   | Tue           | Wed    | Thu       | Fri | Sat | Sun  | Mon   | Tue           | Wed    | Thu       | Fri | Sat | Sun  | Mon   | Tue           | Wed    | Thu       | Fri | Sat | Sun  | Mon   | Tue           | Wed    | Thu       | Fri | Sat  | Sun |
| 3rd shift | 1 |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |      |     |
|           | 2 |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |      |     |
|           | 3 |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |      |     |
| 2nd shift | 4 |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |      |     |
|           | 5 |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |      |     |
| 1st shift | 6 |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |      |     |
|           | 7 |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |     |      |       |               |        |           |     |      |     |
|           |   | Date  | Stripes Meas. | Adjust | Clean Pan |     |     | Temp | Date  | Stripes Meas. | Adjust | Clean Pan |     |     | Temp | Date  | Stripes Meas. | Adjust | Clean Pan |     |     | Temp | Date  | Stripes Meas. | Adjust | Clean Pan |     | Temp |     |

Pan roller base setting: 2 full turns after is dry

**Target Stripes to Plate:**

Water Form 6mm

Ink Form 1 5mm

Ink Form 2 4mm

Ink Form 3 4mm

Ink Form 4 3mm

**Target Stripe to Chrome**

Water Form 10mm

**Target Temp: 60F**