

EL PASO PAPER BOX, INC REGIONAL LEADER IN THE FOLDING CARTON INDUSTRY ISO 9001:2015 and SQF Certified

Press: __

REV: A DATE: 08/29/2025 OWNER: Quality Manager

F.8.6.5.2 Rollers Settings Report

		Week:							Week:							Week:							Week:						
	Unit	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Mon	Tue	Wed	Thu	Fri	Sat	Sun
3rd shift	1																												
	2																												
	3																												
2nd shift	J																												
	4																												
	5																												
1st shift	6																												
	7																												
		Date	Stripes Meas.	Adjust	Clean Pan			Temp	Date	Stripes Meas.	Adjust	Clean Pan			Temp	Date	Stripes Meas.	Adjust	Clean Pan			Temp	Date	Stripes Meas.	Adjust	Clean Pan			Temp

Pan roller base setting: 2 full turns after is dry

Target Stripes to Plate:

Water Form 6mm Ink Form 1 5mm Ink Form 2 4mm

Ink Form 3 4mm Ink Form 4 3mm **Target Stripe to Chrome**

Water Form 10mm

Target Temp: 60F